

BEKAMAK
sawing machines

**EVERYTHING
STARTS BY CUTTING**

PRODUCT RANGE 2022



Founded as a family company in 1984, Beka-Mak is one of the leading companies in the production of metal cutting machines (Circular, bandsaw and hacksaw).

Founded as a family company in 1984, BEKA-MAK is the pioneering company, opening up the sawing machines sector in Turkey to global market. Beginning its first export to Germany in 1991, BEKA-MAK is now represented in nearly 80 countries by 60 distributors around the world, mainly in Europe, Russia and the United States. Our circular saw and bandsawing machines, which operate with high efficiency in a wide range of products, are also the preference of Turkey's leading steel producers.

BEKA-MAK, operating in 10.500m² establishment with its 200 qualified employees, continues to contribute to the steel industry with its philosophy of continues development and innovation. We are proud to announce that our official Research and Development Department was established in 2018.

Explanatories



Manual



Semiautomatic



Automatic



Numeric Control



0°
Mitre Capacity



0°
Mitre Capacity



0° / 45° L
Mitre Capacity



0° / 60° L
Mitre Capacity



0° / 45° R
Mitre Capacity



0° / 60° R
Mitre Capacity



60° R / 0° / 60° L
Mitre Capacity



60° R / 0° / 45° L
Mitre Capacity



45° R / 0° / 60° L
Mitre Capacity



60° L / 0° / 45° R
Mitre Capacity



CIRCLE SAW

TCT SAW

BMD0 75 XS

				Blade Speed	Feed Stroke
0°	20-80	50		40-280 m/min	800

7,5 kW Ø 285 - T 2.00 - t 1.70

BMD0 100 XS

				Blade Speed	Feed Stroke
0°	20-100	60		40-280 m/min	800

15 kW Ø 360 - T 2.60 - t 2.27

BMD0 130 XS

				Blade Speed	Feed Stroke
0°	20-130	100		40-280 m/min	800

15 kW Ø 425 - T 2.70 - t 2.27

BMD0 150 XS

				Blade Speed	Feed Stroke
0°	40-150	110		40-280 m/min	800

15 kW Ø 460 - T 2.70 - t 2.27

HSS SAW



BMD0 80 CS

				Blade Speed	Feed Stroke
0°	20-80	80		20-150 m/min	500

5,5 kW Ø 350 - Ø 315 / T 3.00 - t 2.00

BMD0 100 CS

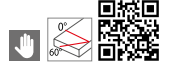
				Blade Speed	Feed Stroke
0°	20-100	100		20-150 m/min	1000

5,5 kW Ø 350 - Ø 315 / T 3.00 - t 2.00



HORIZONTAL BANDSAW

Manuel / G Mitre



Manuel / DG Double Mitre

BMS 230 DG

0°	230	320 x 130		230
45° R	210	210 x 160		180
60° R	120	120 x 100		100
45° L	180	210 x 100		150

1,0 - 1,3 kW 2730x27x0,9 mm

BMS 270 DG

0°	270	340 x 220		270
45° R	230	220 x 200		200
60° R	150	150 x 100		150
45° L	180	210 x 100		160

1,5 kW 3160x27x0,9 mm

Manuel / Straight Cut

BMS 280

0°	280	350 x 200		280
45° R	240	240 x 180		210

1,5 kW 3400x27x0,9 mm

BMS 320

0°	320	420 x 220		320
45° R	280	280 x 200		260

1,5 kW 3660x27x0,9 mm



Semi Automatic / G Mitre

BMSY 320 G

∠	○	□	□
0°	320	350 x 320	320
15° R	320	350 x 200	300
30° R	320	280 x 200	200
45° R	260	250 x 180	180
60° R	160	150 x 150	150

1,5 kW 3660x27x0,9 mm

BMSY 320 GL

∠	○	□	□
0°	320	610 x 320	320
30° R	320	510 x 320	320
45° R	320	400 x 320	320
60° R	280	280 x 280	280

2,2 kW 4160x34x1,1 mm

Semi Automatic / DG Double Mitre

BMSY 230 DG

∠	○	□	□
0°	230	320 x 130	230
45° R	210	210 x 160	180
60° R	120	120 x 100	100
45° L	180	210 x 100	150

1,0 - 1,3 kW 2730x27x0,9 mm

BMSY 230 DGH

∠	○	□	□
0°	230	320 x 130	230
45° R	210	210 x 160	180
60° R	120	120 x 100	100
45° L	180	210 x 100	150

1,0 - 1,3 kW 2730x27x0,9 mm

BMSY 270 DG

∠	○	□	□
0°	270	340 x 220	270
45° R	230	220 x 200	200
60° R	150	150 x 100	150
45° L	180	210 x 100	160

1,5 kW 3160x27x0,9 mm

BMSY 270 DGH

∠	○	□	□
0°	270	340 x 220	270
45° R	230	220 x 200	200
60° R	150	150 x 100	150
45° L	180	210 x 100	160

1,5 kW 3160x27x0,9 mm

BMSY 320 DGH

∠	○	□	□
0°	320	450 x 320	320
30° R	320	410 x 320	320
45° R	320	330 x 320	320
30° L	320	420 x 320	320
45° L	320	340 x 320	320
60° L	240	230 x 220	220

2,2 kW 4160x34x1,1 mm

BMSY 360 DGH

∠	○	□	□
0°	360	610 x 360	360
30° R	360	580 x 360	360
45° R	360	470 x 360	360
60° R	340	300 x 360	300
30° L	360	580 x 360	360
45° L	360	470 x 360	360
60° L	340	360 x 360	360

3 kW 5000x34x1,1 mm

BMSY 360 DGH ECO

∠	○	□	□
0°	360	510 x 360	360
30° R	360	440 x 360	360
45° R	360	390 x 360	360
60° R	200	200 x 360	200
30° L	360	440 x 360	360
45° L	360	390 x 360	360
60° L	260	260 x 360	260

3 kW 4800x34x1,1 mm

Hacksaw

BMH 170

∠	○	□	□
0°	170	200x120	145
45°	110	110x110	120

0,75 kW 350x30x1,5 m/min

BMSY 440 DGH / DGH NC

∠	○	□	□
0°	440	610 x 440	440
30° R	440	500 x 440	440
45° R	410	400 x 440	400
60° R	300	250 x 440	250
30° L	440	500 x 440	440
45° L	410	400 x 440	400
60° L	300	280 x 440	280

3 kW 5200x34x1,1 mm

Semi Automatic / Straight Cut

BMSY 280

∠	○	□	□
0°	280	350 x 200	280
45° R	240	240 x 180	210

1,5 kW 3400x27x0,9 mm

BMSY 320

∠	○	□	□
0°	320	440 x 220	320
45° R	280	280 x 200	260

1,5 kW 3660x27x0,9 mm

BMSY 320 L

∠	○	□	□
0°	330	610 x 310	320
45° R	320	460 x 180	320

2,2 kW 4160x34x1,1 mm



BMSY 350 M



∇	○	□	□
0°	350	560 x 260	350
45° R	350	460 x 180	350

⚡ 2,2 kW 📏 4160x34x1,1 mm

BMSY 440

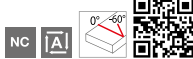


∇	○	□	□
0°	440	610 x 440	440
45° R	410	400 x 440	400

⚡ 3 kW 📏 5200x34x1,1 mm

Full Automatic / G Mitre

BMSO 320 GS NC



∇	○	□	□
0°	320	350 x 320	320
30° L	320	320 x 250	250
45° L	270	250 x 180	180
60° L	180	160 x 150	150

⚡ 2,2 kW 📏 3660x27x0,9 mm



BMSO 320 GLS NC



∇	○	□	□
0°	320	610 x 320	320
30° L	320	510 x 320	320
45° L	320	360 x 320	320
60° L	260	260 x 220	220

⚡ 2,2 kW 📏 4160x34x1,1 mm



BMSO 350 GA



∇	○	□	□
0°	350	400 x 350	350
30° R	320	400 x 350	350
45° R	320	290 x 300	270

⚡ 2,2 kW 📏 4160x34x1,1 mm



Full Automatic / Straight Cut

BMSO 230



∇	○	□	□
0°	230	240 x 230	230

⚡ 1,0 - 1,3 kW 📏 2730x27x0,9 mm

BMSO 320

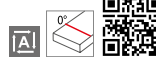


∇	○	□	□
0°	320	320 x 300	300

⚡ 2,2 kW 📏 3660x27x0,9 mm



BMSO 320 E



∇	○	□	□
0°	320	320 x 300	300

⚡ 2,2 kW 📏 3660x27x0,9 mm

BMSO 320 L



∇	○	□	□
0°	330	500 x 320	320

⚡ 2,2 kW 📏 4160x34x1,1 mm



BMSO 320 S NC



∇	○	□	□
0°	320	350 x 310	320

⚡ 2,2 kW 📏 4160x34x1,1 mm

BMSO 440



∇	○	□	□
0°	440	580 x 440	440

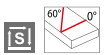
⚡ 3 kW 📏 5200x34x1,1 mm



TWIN - PILLAR

Semi Automatic / CGH Mitre

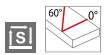
BMSY 325 CGH



∇	○	□	□
0°	325	400 x 320	320
30° L	325	335 x 320	320
45° L	290	240 x 320	255
60° L	185	160 x 240	185

⚡ 2,2 kW 📏 4380x34x1,1 mm

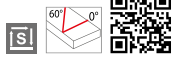
BMSY 360 CGH



∇	○	□	□
0°	360	700 x 360	360
30° L	360	590 x 360	360
45° L	360	450 x 360	360
60° L	325	280 x 360	290

⚡ 3 kW 📏 5200x34x1,1 mm

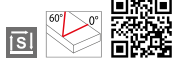
BMSY 440 CGH



∇	○	□	□
0°	450	695 x 425	425
30° L	450	560 x 425	425
45° L	450	430 x 425	425
60° L	320	260 x 425	290

⚡ 4 kW 📏 5400x41x1,3 mm

BMSY 540 CGH

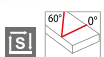


∇	○	□	□
0°	540	750 x 540	540
30° L	540	600 x 540	540
45° L	510	450 x 540	450
60° L	270	250 x 540	250

⚡ 4 kW 📏 6000x41x1,3 mm



BMSY 810 CGH



∇	○	□	□
0°	810	910 x 750	770
30° L	760	780 x 750	750
45° L	640	630 x 750	630
60° L	380	380 x 750	380

⚡ 4 kW 📏 8400x41x1,3 mm



Semi Automatic / DG Double Mitre

BMSY 360 CDGH NC



∇	○	□	□
0°	360	640 x 360	360
30° L	360	510 x 360	360
45° L	360	390 x 360	360
60° L	310	250 x 360	270
30° R	360	510 x 360	360
45° R	360	390 x 360	360

ku 3 kW mm 5000x34x1,1 mm

BMSY 440 CDGH / NC

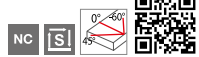


∇	○	□	□
0°	440	640 x 440	440
30° L	440	510 x 440	440
45° L	440	400 x 440	400
60° L	250	240 x 440	250
30° R	440	510 x 440	440
45° R	390	390 x 440	390

ku 4 kW mm 6000x41x1,3 mm



BMSY 560 DG NC



∇	○	□	□
0°	560	820 x 540	540
30° R	560	670 x 540	540
45° R	550	520 x 540	520
60° R	340	340 x 520	340
30° L	560	670 x 540	540
45° L	520	520 x 540	520

ku 4 kW mm 6800x41x1,3 mm

BMSY 750 DG NC



∇	○	□	□
0°	800	1300 x 750	750
30° R	800	1070 x 750	750
45° R	800	850 x 750	750
60° R	570	570 x 750	570
30° L	800	1070 x 750	750
45° L	800	850 x 750	750

ku 7,5 kW mm 9600x54x1,6 mm

BMSY 650 DG NC



∇	○	□	□
0°	650	1000 x 600	600
30° R	650	840 x 600	600
45° R	650	660 x 600	600
60° R	440	440 x 600	440
30° L	650	840 x 600	600
45° L	650	660 x 600	600

ku 7,5 kW mm 8400x54x1,6 mm

Semi Automatic / C Straight Cutting

BMSY 330 C



∇	○	□	□
0°	330	360 x 330	330
45° R	200	200 x 330	200

ku 3 kW mm 5000x34x1,1 mm

BMSY 360 C



∇	○	□	□
0°	360	520 x 360	360
45° R	300	300 x 360	300

ku 3 kW mm 4800x34x1,1 mm



BMSY 460 C



∇	○	□	□
0°	460	650 x 460	460
45° R	380	380 x 460	380

ku 4 kW mm 5200x41x1,3 mm

BMSY 560 C



∇	○	□	□
0°	560	750 x 560	560
45° R	410	410 x 560	410

ku 4 kW mm 6000x41x1,3 mm

BMSY 810 C



∇	○	□	□
0°	810	850 x 810	810
45° R	480	480 x 810	480

ku 4 kW mm 8200x41x1,3 mm

BMSY 820 C



∇	○	□	□
0°	820	850 x 820	820
45° R	480	480 x 820	480

ku 7,5 kW mm 8200x54x1,6 mm

BMSY 1020 C



∇	○	□	□
0°	1020	1020 x 1020	1020
45° R	675	675 x 1020	675

ku 7,5 kW mm 9500x54x1,6 mm

BMSY 1110 C



∇	○	□	□
0°	1110	1110x1110	1110

ku 11 kW mm 10500x67x1,6 mm

BMSY 1113 C



∇	○	□	□
0°	1110	1110x1300	1110

ku 11 kW mm 10900x67x1,6 mm

BMSY 1122 C



∇	○	□	□
0°	1110	1100x2300	1110

ku 15 kW mm 13100x80x1,6 mm

BMSY 1313 C

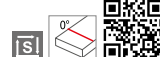


∇	○	□	□
0°	1300	1300x1300	1300

ku 11 kW mm 12100x67x1,6 mm



BMSY 1515 C



∇	○	□	□
0°	1500	1510x1500	1500

ku 15 kW mm 13300x80x1,6 mm



TWIN - PILLAR

Full Automatic / CGH Mitre

BMSO 325 CGH NC / CGS NC



▷	○	◻	◻
0°	325	400 x 325	325
30° L	325	400 x 325	325
45° L	300	380 x 325	380
60° L	195	195 x 325	195

⚡ 2,2 kW mm 4380x34x1,1 mm

BMSO 360 CGH NC / CGS NC



▷	○	◻	◻
0°	360	610 x 360	360
30° L	360	610 x 360	360
45° L	360	560 x 360	360
60° L	310	310 x 360	310

⚡ 3 kW mm 5200x34x1,1 mm



BMSO 440 CGH NC / CGS NC



▷	○	◻	◻
0°	450	610 x 440	440
30° L	560	560 x 440	440
45° L	430	430 x 440	430
60° L	260	260 x 440	260

⚡ 4 kW mm 5400x41x1,3 mm



BMSO 540 CGH NC / CGS NC



▷	○	◻	◻
0°	540	670 x 540	540
30° R	540	600 x 540	540
45° R	450	450 x 540	450
60° R	250	250 x 540	250

⚡ 4 kW mm 6000x41x1,3 mm

Full Automatic / C Straight Cut

BMSO 330 C



▷	○	◻	◻
0°	330	360 x 330	330

⚡ 3 kW mm 5000x34x1,1 mm

BMSO 360 C



▷	○	◻	◻
0°	380	430 x 380	380

⚡ 3 kW mm 4800x34x1,1 mm



BMSO 460 C



▷	○	◻	◻
0°	460	470 x 460	460

⚡ 4 kW mm 5200x41x1,3 mm

BMSO 560 C



▷	○	◻	◻
0°	560	570 x 560	560

⚡ 4 kW mm 6000x41x1,3 mm



BMSO 810 C



▷	○	◻	◻
0°	800	810 x 800	800

⚡ 4 kW mm 8200 x 41 x 1,3 mm

BMSO 820 C

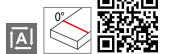


▷	○	◻	◻
0°	800	820 x 800	800

⚡ 7,5 kW mm 8200 x 54 x 1,6 mm

Full Automatic / Drive Machines

BMSO 330 CH NC / CS NC



▷	○	◻	◻
0°	330	350x330	330

⚡ 3 kW mm 5000x34x1,1 mm



BMSO 360 CH NC / CS NC

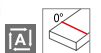


▷	○	◻	◻
0°	360	400 x 360	360

⚡ 3 kW mm 4800x34x1,1 mm



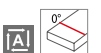
BMSO 420 CS



▷	○	◻	◻
0°	420	420x420	420

⚡ 7,5 kW mm 5750x41x1,3 mm

BMSO 460 CH NC / CS NC

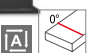


▷	○	◻	◻
0°	460	550x460	460

⚡ 4 kW mm 5200x41x1,3 mm



BMSO 560 CH NC / CS NC



▷	○	◻	◻
0°	560	600 x 560	560

⚡ 5,5 kW mm 6000x41x1,3 mm



BMSO 650 CH NC / CS NC

0°	650	1050 x 600	600
7,5 kW		8400x54x1,6 mm	



BMSO 420 XS

0°	420	420x420	420
7,5 kW		5750x41x1,3 mm	



BMSO 570 XS CNC

0°	570	600x570	570
7,5 kW		7400x54x1,6 mm	

CNC SMART CUTTING



BMSO 570 CS NC

0°	570	600 x 570	570
7,5 kW		7400x54x1,6 mm	



BMSO 420 XS ENCLOSED

0°	420	420x420	420
7,5 kW		5750x41x1,3 mm	



BMSO 570 XS CNC ENCLOSED

0°	570	600x570	570
7,5 kW		7400x54x1,6 mm	

BMSO 820 CS NC

0°	820	850 x 800	820
7,5 kW		8200x54x1,6 mm	



Automatic Bundle Loader For BMD0 100 XS



3mt Roller Table For BMSY 560 C



Servo Measuring Roller Table



3mt Motorized Roller Table For BMSY 460 C



BEKAMAK

sawing machines

Hydraulic Top Clamping For
BMSY 560 DG



Hydraulic Top Clamping For
NC Machines



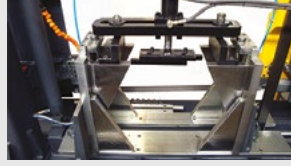
Laser Line Pointer



Microspray



Multiple Segments



Multiple Segments



Hydraulic Top Clamping For
BMSY 810 C



Hydraulic Blade Tension



Split Vice For BMSY 810 C



Chip Conveyor For BMSY 650 DG



Second Vice For BMSY 1515 C



Chip Conveyor For BMSY 560 DG

